

RELEASE DATE 2023.05.01 - REF ECR 519

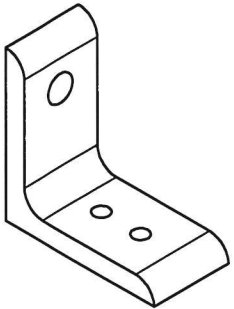
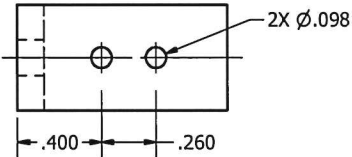
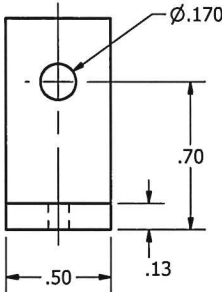
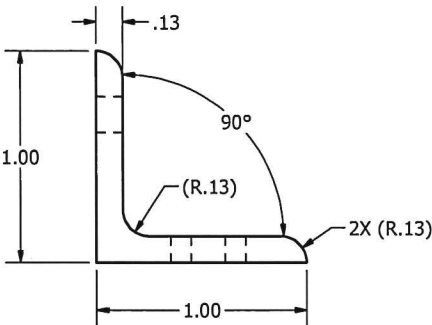
MATERIAL: 6061 T6 ALUMINUM PER AMS-QQ-A-225/8, AMS-QQ-A-200/8, AMS 4117, AMS 4150, OR AMS 4173.

STOCK: ANGLE 1.0 X 1.0 X .125 (ALT. BAR)

FINISH:
ZINC CHROMATE PRIMER PER MIL-P-6889A TYPE 1 OR EQUIV.
ALT: EPOXY POLYIMIDE PRIMER PER MIL-P-233770
ALT: ANODIZE PER MIL-A-8625C, TYPE II CLASS 2, COLOR OPTIONAL
BLACK POLYURETHANE POWDER COAT: CARDINAL C241-BK303

WEIGHT: 0.2 OZ.

REVISION HISTORY					
DATE	REV	DESCRIPTION	AUTHOR	CHECKED BY	APPROVED
10/22/04	N/C	INITIAL RELEASE	REB	LS	REB
05/08/14	A	ADDED POWDERCOAT FINISH, HOLE LOCATION CHANGED TO 0.700, WAS 0.600.	JT	LS	JT
11/16/21	B	REFORMATTED DRAWING, ADDED ADDITIONAL MATERIAL SPECS.	DT	EA	DT

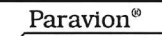


-2 ANGLE

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UNLESS OTHERWISE SPECIFIED
DRAWING INTERPRETED
PER ASME Y14.100-2004
DIMENSIONS INTERPRETED
PER ASME Y14.5-2009
DIMENSIONS IN INCHES
SURFACE ROUGHNESS: R_a
REMOVE BURRS & BREAK EDGES
0.005 TO 0.015
X $\pm .1$
XX $\pm .01$
XXX $\pm .005$
ANGLES $\pm 1^\circ$
THREADS
INTERNAL: CLASS 2B
EXTERNAL: CLASS 2A

APPROVALS		DATE
DRAWN	DT	11/16/21
CHECKED	ZA	11/16/21
APPROVED	DT	11/16/21
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THIRD ANGLE PROJECTION		

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DOCUMENT TITLE			
ANGLE			
DRAWING NUMBER C2061R-2610		CAGE CODE 3CMA0	REV B
DO NOT SCALE DRAWING		SHEET 1 OF 1	